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Exhibit 4: Data Plots of OTR Specifications According to Endo - 15 C

Comparison Example 2: 15C, Lidding Film with 4, 100-micron holes

OTR= 23,000 cc/m²-day-atm (1484cc/100in²-day-atm); surface area = 26.36 in²

TIME (hrs)	MOLE %O ₂	MOLE %CO ₂
0	21.0000	0.0000
4	12.0170	8.0413
8	5.1591	14.3670
12	1.5678	18.0410
16	0.4660	19.6580
20	0.1729	20.5810
24	0.0934	21.3210
28	0.0719	22.0050
32	0.0661	22.6630
36	0.0645	23.3040
40	0.0641	23.9310
44	0.0639	24.5440
48	0.0639	25.1470
52	0.0639	25.7320
56	0.0639	26.3070
60	0.0639	26.8710
64	0.0639	27.4240
68	0.0639	27.9650
72	0.0639	28.4960
76	0.0639	29.0160
80	0.0639	29.5270
84	0.0639	30.0270
88	0.0639	30.5180
92	0.0639	30.9990
96	0.0639	31.4720
100	0.0639	31.9350
104	0.0639	32.3910
108	0.0639	32.8370
112	0.0639	33.2760
116	0.0639	33.7070
120	0.0639	34.1300
124	0.0639	34.5460
128	0.0639	34.9540
132	0.0639	35.3550
136	0.0639	35.7490
140	0.0639	36.1370
144	0.0639	36.5180
148	0.0639	36.8920
152	0.0639	37.2600
156	0.0639	37.6220
160	0.0639	37.9790
164	0.0639	38.3290
168	0.0639	38.6730
172	0.0639	39.0120
176	0.0639	39.3460
180	0.0639	39.6740

